SIEMENS

Data sheet

6ES7516-3FN00-0AB0



Spare part SIMATIC S7-1500F, CPU 1516F-3 PN/DP, Central processing unit with work memory 1.5 MB for program and 5 MB for data, 1st interface, PROFINET IRT with 2-port switch, 2nd interface, ETHERNET, 3rd interface, PROFIBUS, 10 ns bit performance, SIMATIC Memory Card required

General information	
Product type designation	CPU 1516F-3 PN/DP
HW functional status	FS01
Firmware version	V1.8
Product function	
Isochronous mode	Yes; With minimum OB 6x cycle of 375 µs
Engineering with	
 STEP 7 TIA Portal configurable/integrated from version 	V13 SP1 Update 4
Display	
Screen diagonal [cm]	6.1 cm
Control elements	
Number of keys	6
Mode selector switch	1
Supply voltage	
Rated value (DC)	24 V
permissible range, lower limit (DC)	19.2 V
permissible range, upper limit (DC)	28.8 V
Reverse polarity protection	Yes
Mains buffering	
Mains/voltage failure stored energy time	5 ms
Input current	
Current consumption (rated value)	0.85 A
Inrush current, max.	2.4 A; Rated value
Power	
Infeed power to the backplane bus	12 W
Power consumption from the backplane bus (balanced)	6.7 W
Power loss	
Power loss, typ.	7 W
Memory	
SIMATIC memory card required	Yes
Work memory	
integrated (for program)	1.5 Mbyte
integrated (for data)	5 Mbyte
Load memory	
 Plug-in (SIMATIC Memory Card), max. 	32 Gbyte
Backup	
maintenance-free	Yes
CPU processing times	
for bit operations, typ.	10 ns

	40
for word operations, typ.	12 ns
for fixed point arithmetic, typ.	16 ns
for floating point arithmetic, typ.	64 ns
CPU-blocks	
Number of elements (total)	6 000; Blocks (OB, FB, FC, DB) and UDTs
DB	4 00 000 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1
Number range	1 60 999; subdivided into: number range that can be used by the user: 1 59 999, and number range of DBs created via SFC 86: 60 000 60 999
• Size, max.	5 Mbyte; For non-optimized block accesses, the max. size of the DB is 64 KB
FB	
Number range	0 65 535
• Size, max.	512 kbyte
FC	
Number range	0 65 535
• Size, max.	512 kbyte
OB	E40.11 (
Size, max. Number of free coults OR-	512 kbyte
Number of free cycle OBs Number of time clarm OBs	100
Number of time alarm OBs	20
Number of delay alarm OBs	20
Number of cyclic interrupt OBs	20
Number of process alarm OBs	50
Number of DPV1 alarm OBs	3
 Number of isochronous mode OBs 	2
 Number of technology synchronous alarm OBs 	2
 Number of startup OBs 	100
 Number of asynchronous error OBs 	4
 Number of synchronous error OBs 	2
 Number of diagnostic alarm OBs 	1
Nesting depth	
 per priority class 	24; Up to 8 possible for F-blocks
Counters, timers and their retentivity	
Counters, timers and their retentivity	
S7 counter	
	2 048
S7 counter	2 048
S7 counter • Number Retentivity	
S7 counter • Number Retentivity — adjustable	2 048 Yes
S7 counter • Number Retentivity — adjustable IEC counter	Yes
S7 counter • Number Retentivity — adjustable IEC counter • Number	
S7 counter • Number Retentivity — adjustable IEC counter • Number Retentivity	Yes Any (only limited by the main memory)
S7 counter • Number Retentivity — adjustable IEC counter • Number Retentivity — adjustable	Yes
S7 counter • Number Retentivity — adjustable IEC counter • Number Retentivity	Yes Any (only limited by the main memory)
S7 counter Number Retentivity — adjustable IEC counter Number Retentivity — adjustable S7 times Number	Yes Any (only limited by the main memory) Yes
S7 counter • Number Retentivity — adjustable IEC counter • Number Retentivity — adjustable S7 times • Number Retentivity	Yes Any (only limited by the main memory) Yes 2 048
S7 counter Number Retentivity — adjustable IEC counter Number Retentivity — adjustable S7 times Number Retentivity — adjustable	Yes Any (only limited by the main memory) Yes
S7 counter Number Retentivity — adjustable IEC counter Number Retentivity — adjustable S7 times Number Retentivity — adjustable IEC timer	Yes Any (only limited by the main memory) Yes 2 048 Yes
S7 counter Number Retentivity — adjustable IEC counter Number Retentivity — adjustable S7 times Number Retentivity — adjustable IEC timer Number	Yes Any (only limited by the main memory) Yes 2 048
S7 counter Number Retentivity — adjustable IEC counter Number Retentivity — adjustable S7 times Number Retentivity — adjustable IEC timer Number Retentivity Retentivity — adjustable	Yes Any (only limited by the main memory) Yes 2 048 Yes Any (only limited by the main memory)
S7 counter Number Retentivity — adjustable IEC counter Number Retentivity — adjustable S7 times Number Retentivity — adjustable IEC timer Number Retentivity — adjustable IEC timer Adjustable Retentivity — adjustable	Yes Any (only limited by the main memory) Yes 2 048 Yes
S7 counter Number Retentivity — adjustable IEC counter Number Retentivity — adjustable S7 times Number Retentivity — adjustable IEC timer Number Retentivity — adjustable IEC timer Number Retentivity — adjustable IEC timer Number Retentivity — adjustable Data areas and their retentivity	Yes Any (only limited by the main memory) Yes 2 048 Yes Any (only limited by the main memory) Yes
S7 counter Number Retentivity — adjustable IEC counter Number Retentivity — adjustable S7 times Number Retentivity — adjustable IEC timer Number Retentivity — adjustable IEC timer Number Retentivity — adjustable IEC timer Retentivity — adjustable Data areas and their retentivity Retentive data area (incl. timers, counters, flags), max.	Yes Any (only limited by the main memory) Yes 2 048 Yes Any (only limited by the main memory)
S7 counter Number Retentivity — adjustable IEC counter Number Retentivity — adjustable S7 times Number Retentivity — adjustable IEC timer Number Retentivity — adjustable IEC timer Number Retentivity — adjustable IEC timer Retentivity — adjustable Data areas and their retentivity Retentive data area (incl. timers, counters, flags), max.	Yes Any (only limited by the main memory) Yes 2 048 Yes Any (only limited by the main memory) Yes 512 kbyte; In total; available retentive memory for bit memories, timers, counters, DBs, and technology data (axes): 472 KB
S7 counter Number Retentivity — adjustable IEC counter Number Retentivity — adjustable S7 times Number Retentivity — adjustable IEC timer Number Retentivity — adjustable IEC timer Number Retentivity — adjustable IEC timer Setentivity — adjustable Data areas and their retentivity Retentive data area (incl. timers, counters, flags), max. Flag Size, max.	Yes Any (only limited by the main memory) Yes 2 048 Yes Any (only limited by the main memory) Yes 512 kbyte; In total; available retentive memory for bit memories, timers, counters, DBs, and technology data (axes): 472 KB 16 kbyte
S7 counter Number Retentivity — adjustable IEC counter Number Retentivity — adjustable S7 times Number Retentivity — adjustable IEC timer Number Retentivity — adjustable IEC timer Number Retentivity — adjustable IEC timer Retentivity — adjustable Data areas and their retentivity Retentive data area (incl. timers, counters, flags), max.	Yes Any (only limited by the main memory) Yes 2 048 Yes Any (only limited by the main memory) Yes 512 kbyte; In total; available retentive memory for bit memories, timers, counters, DBs, and technology data (axes): 472 KB
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S7 counter Number Retentivity — adjustable IEC counter Number Retentivity — adjustable S7 times Number Retentivity — adjustable IEC timer Number Retentivity — adjustable IEC timer Number Retentivity — adjustable IEC timer Number Retentivity — adjustable Data areas and their retentivity Retentive data area (incl. timers, counters, flags), max. Flag Size, max. Number of clock memories Data blocks Retentivity adjustable	Yes Any (only limited by the main memory) Yes 2 048 Yes Any (only limited by the main memory) Yes 512 kbyte; In total; available retentive memory for bit memories, timers, counters, DBs, and technology data (axes): 472 KB 16 kbyte 8; 8 clock memory bit, grouped into one clock memory byte Yes
S7 counter Number Retentivity — adjustable IEC counter Number Retentivity — adjustable S7 times Number Retentivity — adjustable IEC timer Number Retentivity — adjustable IEC timer Number Retentivity — adjustable IEC timer Number Retentivity — adjustable Data areas and their retentivity Retentive data area (incl. timers, counters, flags), max. Flag Size, max. Number of clock memories Data blocks Retentivity adjustable Retentivity preset	Yes Any (only limited by the main memory) Yes 2 048 Yes Any (only limited by the main memory) Yes 512 kbyte; In total; available retentive memory for bit memories, timers, counters, DBs, and technology data (axes): 472 KB 16 kbyte 8; 8 clock memory bit, grouped into one clock memory byte Yes
S7 counter Number Retentivity — adjustable IEC counter Number Retentivity — adjustable S7 times Number Retentivity — adjustable IEC timer Retentivity — adjustable Data areas and their retentivity Retentive data area (incl. timers, counters, flags), max. Flag Size, max. Number of clock memories Data blocks Retentivity adjustable Retentivity preset Local data	Yes Any (only limited by the main memory) Yes 2 048 Yes Any (only limited by the main memory) Yes 512 kbyte; In total; available retentive memory for bit memories, timers, counters, DBs, and technology data (axes): 472 KB 16 kbyte 8; 8 clock memory bit, grouped into one clock memory byte Yes No
S7 counter Number Retentivity — adjustable IEC counter Number Retentivity — adjustable S7 times Number Retentivity — adjustable IEC timer Number Retentivity — adjustable IEC timer Number Retentivity — adjustable Data areas and their retentivity Retentive data area (incl. timers, counters, flags), max. Flag Size, max. Number of clock memories Data blocks Retentivity adjustable Retentivity preset Local data Per priority class, max.	Any (only limited by the main memory) Yes 2 048 Yes Any (only limited by the main memory) Yes 512 kbyte; In total; available retentive memory for bit memories, timers, counters, DBs, and technology data (axes): 472 KB 16 kbyte 8; 8 clock memory bit, grouped into one clock memory byte Yes No 64 kbyte; max. 16 KB per block
S7 counter Number Retentivity — adjustable IEC counter Number Retentivity — adjustable S7 times Number Retentivity — adjustable IEC timer Number Retentivity — adjustable IEC timer Number Retentivity — adjustable Data areas and their retentivity Retentive data area (incl. timers, counters, flags), max. Flag Size, max. Number of clock memories Data blocks Retentivity adjustable Retentivity preset Local data Per priority class, max. Address area	Yes Any (only limited by the main memory) Yes 2 048 Yes Any (only limited by the main memory) Yes 512 kbyte; In total; available retentive memory for bit memories, timers, counters, DBs, and technology data (axes): 472 KB 16 kbyte 8; 8 clock memory bit, grouped into one clock memory byte Yes No

Inputs	32 kbyte; All inputs are in the process image
Outputs	32 kbyte; All outputs are in the process image
per integrated IO subsystem	
— Inputs (volume)	8 kbyte
— Outputs (volume)	8 kbyte
per CM/CP	o hayto
·	0 kbyto
— Inputs (volume)	8 kbyte
— Outputs (volume)	8 kbyte
Subprocess images	
Number of subprocess images, max.	32
Hardware configuration	
Number of distributed IO systems	20
Number of DP masters	
• integrated	1
-	
• Via CM	8; A maximum of 8 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be inserted in total
Number of IO Controllers	De liiserteu iii totai
Number of IO Controllers	
integrated	1
• Via CM	8; A maximum of 8 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can
-	be inserted in total
Rack	
 Modules per rack, max. 	32; CPU + 31 modules
 Number of lines, max. 	1
PtP CM	
Number of PtP CMs	the number of connectable PtP CMs is only limited by the number of
	available slots
Time of day	
Clock	
• Type	Hardware clock
Backup time	6 wk; At 40 °C ambient temperature, typically
Deviation per day, max.	10 s; Typ.: 2 s
Operating hours counter	
Number	16
Clock synchronization	
supported	Yes
• to DP, master	Yes
• in AS, master	Yes
·	
• in AS, slave	Yes
on Ethernet via NTP	Yes
Interfaces	
Number of PROFINET interfaces	2
Number of PROFIBUS interfaces	1
1. Interface	
Interface types	
 RJ 45 (Ethernet) 	Yes; X1
 Number of ports 	2
 integrated switch 	Yes
Protocols	
PROFINET IO Controller	Yes
PROFINET IO Device	Yes
SIMATIC communication	Yes
Open IE communication Web correct	Yes
Web server	Yes
Media redundancy	Yes
PROFINET IO Controller	
Services	
— PG/OP communication	Yes
 Isochronous mode 	Yes
— IRT	Yes
— PROFlenergy	Yes
— Prioritized startup	Yes; Max. 32 PROFINET devices
 Number of connectable IO Devices, max. 	256; In total, up to 768 distributed I/O devices can be connected via
Of the last of the	PROFIBUS or PROFINET
 Of which IO devices with IRT, max. 	64

 Number of connectable IO Devices for RT, 	256
max.	
— of which in line, max.	256
Number of IO Devices that can be simultaneously setivated (deaptivated may).	8
simultaneously activated/deactivated, max.	0
Number of IO Devices per tool, max. Undating times.	8 The minimum value of the update time also depends on communication
— Updating times	share set for PROFINET IO, on the number of IO devices, and on the
	quantity of configured user data
Update time for IRT	
— for send cycle of 250 μs	250 µs to 4 ms; Note: In the case of IRT with isochronous mode, the
	minimum update time of 500 µs of the isochronous OB is decisive
 for send cycle of 500 μs 	500 μs to 8 ms
— for send cycle of 1 ms	1 ms to 16 ms
— for send cycle of 2 ms	2 ms to 32 ms
— for send cycle of 4 ms	4 ms to 64 ms
With IRT and parameterization of "odd" send avalor.	Update time = set "odd" send clock (any multiple of 125 μs: 375 μs, 625
cycles Update time for RT	μs 3 875 μs)
— for send cycle of 250 μs	250 µs to 128 ms
— for send cycle of 500 µs	500 µs to 256 ms
— for send cycle of 500 μs — for send cycle of 1 ms	1 ms to 512 ms
— for send cycle of 1 ms — for send cycle of 2 ms	2 ms to 512 ms
— for send cycle of 2 ms — for send cycle of 4 ms	4 ms to 512 ms
PROFINET IO Device	
Services	
— PG/OP communication	Yes
— Isochronous mode	No
— IRT	Yes
— PROFlenergy	Yes
— Shared device	Yes
Number of IO Controllers with shared device,	4
max.	
2. Interface	
2. Interface Interface types	
	Yes; X2
Interface types	Yes; X2
Interface types • RJ 45 (Ethernet)	•
Interface types RJ 45 (Ethernet) Number of ports	1
Interface types RJ 45 (Ethernet) Number of ports integrated switch	1
Interface types RJ 45 (Ethernet) Number of ports integrated switch Protocols	1 No
Interface types RJ 45 (Ethernet) Number of ports integrated switch Protocols PROFINET IO Controller	1 No
Interface types RJ 45 (Ethernet) Number of ports integrated switch Protocols PROFINET IO Controller PROFINET IO Device SIMATIC communication Open IE communication	1 No No No Yes Yes
Interface types RJ 45 (Ethernet) Number of ports integrated switch Protocols PROFINET IO Controller PROFINET IO Device SIMATIC communication	1 No No No Yes
Interface types RJ 45 (Ethernet) Number of ports integrated switch Protocols PROFINET IO Controller PROFINET IO Device SIMATIC communication Open IE communication	1 No No No Yes Yes
Interface types RJ 45 (Ethernet) Number of ports integrated switch Protocols PROFINET IO Controller PROFINET IO Device SIMATIC communication Open IE communication Web server	1 No No No Yes Yes
Interface types RJ 45 (Ethernet) Number of ports integrated switch Protocols PROFINET IO Controller PROFINET IO Device SIMATIC communication Open IE communication Web server Interface	1 No No No Yes Yes
Interface types RJ 45 (Ethernet) Number of ports integrated switch Protocols PROFINET IO Controller PROFINET IO Device SIMATIC communication Open IE communication Web server Interface Interface types	1 No No No Yes Yes Yes
Interface types RJ 45 (Ethernet) Number of ports integrated switch Protocols PROFINET IO Controller PROFINET IO Device SIMATIC communication Open IE communication Web server Interface Interface types RS 485	No No No Yes Yes Yes
Interface types RJ 45 (Ethernet) Number of ports integrated switch Protocols PROFINET IO Controller PROFINET IO Device SIMATIC communication Open IE communication Web server Interface Interface types RS 485 Number of ports	No No No Yes Yes Yes
Interface types RJ 45 (Ethernet) Number of ports integrated switch Protocols PROFINET IO Controller PROFINET IO Device SIMATIC communication Open IE communication Web server Interface Interface types RS 485 Number of ports Protocols	No No No Yes Yes Yes 1
Interface types RJ 45 (Ethernet) Number of ports integrated switch Protocols PROFINET IO Controller PROFINET IO Device SIMATIC communication Open IE communication Web server Interface Interface types RS 485 Number of ports Protocols PROFIBUS DP master PROFIBUS DP slave SIMATIC communication	1 No No No Yes Yes Yes 1 Yes
Interface types RJ 45 (Ethernet) Number of ports integrated switch Protocols PROFINET IO Controller PROFINET IO Device SIMATIC communication Open IE communication Web server Interface Interface types RS 485 Number of ports Protocols PROFIBUS DP master PROFIBUS DP slave SIMATIC communication PROFIBUS DP master	1 No No No No Yes Yes Yes 1 Yes No Yes
Interface types RJ 45 (Ethernet) Number of ports integrated switch Protocols PROFINET IO Controller PROFINET IO Device SIMATIC communication Open IE communication Web server Interface Interface Interface types RS 485 Number of ports Protocols PROFIBUS DP master PROFIBUS DP slave SIMATIC communication PROFIBUS DP master Number of connections, max.	1 No No No No Yes Yes Yes Yes 1 Yes No Yes A8; for the integrated PROFIBUS DP interface
Interface types RJ 45 (Ethernet) Number of ports integrated switch Protocols PROFINET IO Controller PROFINET IO Device SIMATIC communication Open IE communication Web server Interface Interface types RS 485 Number of ports Protocols PROFIBUS DP master PROFIBUS DP slave SIMATIC communication PROFIBUS DP master	1 No No No No Yes Yes Yes Yes Yes 1 Yes No Yes 48; for the integrated PROFIBUS DP interface 125; In total, up to 768 distributed I/O devices can be connected via
Interface types RJ 45 (Ethernet) Number of ports integrated switch Protocols PROFINET IO Controller PROFINET IO Device SIMATIC communication Open IE communication Web server Interface Interface types RS 485 Number of ports Protocols PROFIBUS DP master PROFIBUS DP slave SIMATIC communication PROFIBUS DP master Number of connections, max. Number of DP slaves, max.	1 No No No No Yes Yes Yes Yes 1 Yes No Yes A8; for the integrated PROFIBUS DP interface
Interface types RJ 45 (Ethernet) Number of ports integrated switch Protocols PROFINET IO Controller PROFINET IO Device SIMATIC communication Open IE communication Web server Interface Interface types RS 485 Number of ports Protocols PROFIBUS DP master PROFIBUS DP slave SIMATIC communication PROFIBUS DP master Number of connections, max. Number of DP slaves, max.	No No No Yes Yes Yes Yes 1 Yes No Yes 48; for the integrated PROFIBUS DP interface 125; In total, up to 768 distributed I/O devices can be connected via PROFIBUS or PROFINET
Interface types RJ 45 (Ethernet) Number of ports integrated switch Protocols PROFINET IO Controller PROFINET IO Device SIMATIC communication Open IE communication Web server Interface Interface types RS 485 Number of ports Protocols PROFIBUS DP master PROFIBUS DP slave SIMATIC communication PROFIBUS DP master Number of connections, max. Number of DP slaves, max. Services — PG/OP communication	No No No No Yes Yes Yes Yes Yes 1 Yes No Yes 48; for the integrated PROFIBUS DP interface 125; In total, up to 768 distributed I/O devices can be connected via PROFIBUS or PROFINET Yes
Interface types • RJ 45 (Ethernet) • Number of ports • integrated switch Protocols • PROFINET IO Controller • PROFINET IO Device • SIMATIC communication • Open IE communication • Web server 3. Interface Interface types • RS 485 • Number of ports Protocols • PROFIBUS DP master • PROFIBUS DP slave • SIMATIC communication PROFIBUS DP master • Number of connections, max. • Number of DP slaves, max. Services — PG/OP communication — Equidistance	No No No No Yes Yes Yes Yes Yes 1 Yes No Yes 48; for the integrated PROFIBUS DP interface 125; In total, up to 768 distributed I/O devices can be connected via PROFIBUS or PROFINET Yes Yes
Interface types • RJ 45 (Ethernet) • Number of ports • integrated switch Protocols • PROFINET IO Controller • PROFINET IO Device • SIMATIC communication • Open IE communication • Web server 3. Interface Interface types • RS 485 • Number of ports Protocols • PROFIBUS DP master • PROFIBUS DP slave • SIMATIC communication PROFIBUS DP master • Number of connections, max. • Number of DP slaves, max. Services — PG/OP communication — Equidistance — Isochronous mode	No No No No Yes Yes Yes Yes 1 Yes No Yes 48; for the integrated PROFIBUS DP interface 125; In total, up to 768 distributed I/O devices can be connected via PROFIBUS or PROFINET Yes Yes Yes Yes
Interface types RJ 45 (Ethernet) Number of ports integrated switch Protocols PROFINET IO Controller PROFINET IO Device SIMATIC communication Open IE communication Web server Interface Interface Interface types RS 485 Number of ports Protocols PROFIBUS DP master PROFIBUS DP slave SIMATIC communication PROFIBUS DP master Number of connections, max. Number of DP slaves, max. Services PG/OP communication Equidistance Isochronous mode Activation/deactivation of DP slaves	No No No No Yes Yes Yes Yes Yes 1 Yes No Yes 48; for the integrated PROFIBUS DP interface 125; In total, up to 768 distributed I/O devices can be connected via PROFIBUS or PROFINET Yes Yes
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 Autocrossing 	Yes
Industrial Ethernet status LED	Yes
RS 485	166
Transmission rate, max.	12 Mbit/s
Protocols	
PROFIsafe	Yes
Number of connections	100
Number of connections, max.	256; via integrated interfaces of the CPU and connected CPs / CMs
 Number of connections reserved for ES/HMI/web 	10
 Number of connections via integrated interfaces 	128
Number of S7 routing paths	16
Redundancy mode	
Media redundancy	
— MRP	Yes; as MRP redundancy manager and/or MRP client; max. number of
	devices in the ring: 50
 Switchover time on line break, typ. 	200 ms
Number of stations in the ring, max.	50
SIMATIC communication	
• S7 routing	Yes
Data record routing	Yes
S7 communication, as server	Yes
S7 communication, as client	Yes
User data per job, max.	See online help (S7 communication, user data size)
Open IE communication	V
• TCP/IP	Yes
— Data length, max.	64 kbyte
 — several passive connections per port, supported 	Yes
• ISO-on-TCP (RFC1006)	Yes
— Data length, max.	64 kbyte
• UDP	Yes
— Data length, max.	1 472 byte
• DHCP	No
• SNMP	Yes
• DCP	Yes
• LLDP	Yes
Web server	
• HTTP	Yes; Standard and user-defined pages
• HTTPS	Yes; Standard and user-defined pages
Further protocols	
MODBUS	Yes; MODBUS TCP
Isochronous mode	
Equidistance	Yes
S7 message functions	
Number of login stations for message functions, max.	32
Program alarms	Yes
Number of configurable program messages, max.	10 000
Number of simultaneously active program alarms	
Number of program alarms	600
Number of alarms for system diagnostics	200
 Number of alarms for motion technology objects 	160
Test commissioning functions	
Joint commission (Team Engineering)	Yes; Parallel online access possible for up to 8 engineering systems
Status block	Yes; Up to 8 simultaneously (in total across all ES clients)
Single step	No
Status/control	
Status/control variable	Yes
Variables	Inputs, outputs, memory bits, DB, times, counters
Number of variables, max.	, , , , , , , , , , , , , , , , , , , ,
— of which status variables, max.	200; per job
— of which control variables, max.	200; per job
Forcing	
Forcing, variables	Peripheral inputs/outputs

 Number of variables, max. 	200
Diagnostic buffer	200
• present	Yes
Number of entries, max.	3 200
— of which powerfail-proof	500
Traces	
Number of configurable Traces	4; Up to 512 KB of data per trace are possible
Interrupts/diagnostics/status information	
Diagnostics indication LED	
RUN/STOP LED	Yes
• ERROR LED	Yes
MAINT LED	Yes
 Connection display LINK TX/RX 	Yes
Supported technology objects	
Motion Control	Yes
Speed-controlled axis	
 Number of speed-controlled axes, max. 	30; Requirement: There must be no other motion technology objects created
 Positioning axis 	
 Number of positioning axes, max. 	30; Requirement: There must be no other motion technology objects created
 Synchronized axes (relative gear synchronization) 	
Number of axes, max.	15; Requirement: There must be no other motion technology objects created
External encoders	
 Number of external encoders, max. 	30; Requirement: There must be no other motion technology objects created
Controller	
PID_Compact	Yes; Universal PID controller with integrated optimization
PID_3Step	Yes; PID controller with integrated optimization for valves
PID-Temp	Yes; PID controller with integrated optimization for temperature
Counting and measuring	Ven
High-speed counter	Yes
Ambient conditions Ambient temperature during operation	
horizontal installation, min.	0 °C
horizontal installation, max.	60 °C; Display: 50 °C, at an operating temperature of typically 50 °C, the display is switched off
 vertical installation, min. 	0 °C
vertical installation, max.	40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the
	display is switched off
configuration / header	
configuration / programming / header	
configuration / programming / header Programming language	display is switched off
configuration / programming / header Programming language — LAD	display is switched off Yes; incl. failsafe
configuration / programming / header Programming language — LAD — FBD	Yes; incl. failsafe Yes; incl. failsafe
configuration / programming / header Programming language — LAD — FBD — STL	Yes; incl. failsafe Yes; incl. failsafe Yes
configuration / programming / header Programming language — LAD — FBD — STL — SCL	Yes; incl. failsafe Yes; incl. failsafe Yes Yes
configuration / programming / header Programming language — LAD — FBD — STL — SCL — GRAPH	Yes; incl. failsafe Yes; incl. failsafe Yes
configuration / programming / header Programming language — LAD — FBD — STL — SCL — GRAPH Know-how protection	Yes; incl. failsafe Yes; incl. failsafe Yes Yes Yes Yes
configuration / programming / header Programming language — LAD — FBD — STL — SCL — GRAPH Know-how protection • User program protection/password protection	Yes; incl. failsafe Yes; incl. failsafe Yes Yes Yes Yes Yes
configuration / programming / header Programming language — LAD — FBD — STL — SCL — GRAPH Know-how protection • User program protection/password protection • Copy protection	Yes; incl. failsafe Yes; incl. failsafe Yes Yes Yes Yes Yes Yes
configuration / programming / header Programming language — LAD — FBD — STL — SCL — GRAPH Know-how protection • User program protection/password protection • Copy protection • Block protection	Yes; incl. failsafe Yes; incl. failsafe Yes Yes Yes Yes Yes
configuration / programming / header Programming language — LAD — FBD — STL — SCL — GRAPH Know-how protection • User program protection/password protection • Copy protection • Block protection Access protection	Yes; incl. failsafe Yes; incl. failsafe Yes Yes Yes Yes Yes Yes Yes Yes
configuration / programming / header Programming language — LAD — FBD — STL — SCL — GRAPH Know-how protection • User program protection/password protection • Copy protection • Block protection Access protection • Password for display	Yes; incl. failsafe Yes; incl. failsafe Yes Yes Yes Yes Yes Yes Yes Yes
configuration / programming / header Programming language — LAD — FBD — STL — SCL — GRAPH Know-how protection • User program protection/password protection • Copy protection • Block protection Access protection • Password for display • Protection level: Write protection	Yes; incl. failsafe Yes; incl. failsafe Yes Yes Yes Yes Yes Yes Yes Yes
configuration / programming / header Programming language — LAD — FBD — STL — SCL — GRAPH Know-how protection • User program protection/password protection • Copy protection • Block protection Access protection • Password for display • Protection level: Write protection • Protection level: Read/write protection	Yes; incl. failsafe Yes; incl. failsafe Yes Yes Yes Yes Yes Yes Yes Yes Yes Ye
configuration / programming / header Programming language — LAD — FBD — STL — SCL — GRAPH Know-how protection • User program protection/password protection • Copy protection • Block protection Access protection • Password for display • Protection level: Write protection • Protection level: Read/write protection • Protection level: Complete protection	Yes; incl. failsafe Yes; incl. failsafe Yes Yes Yes Yes Yes Yes Yes Yes Yes Ye
configuration / programming / header Programming language — LAD — FBD — STL — SCL — GRAPH Know-how protection • User program protection/password protection • Copy protection • Block protection Access protection • Password for display • Protection level: Write protection • Protection level: Read/write protection	Yes; incl. failsafe Yes; incl. failsafe Yes Yes Yes Yes Yes Yes Yes Yes Yes Ye
configuration / programming / header Programming language — LAD — FBD — STL — SCL — GRAPH Know-how protection • User program protection/password protection • Copy protection • Block protection Access protection • Password for display • Protection level: Write protection • Protection level: Read/write protection • Protection level: Complete protection programming / cycle time monitoring / header	Yes; incl. failsafe Yes; incl. failsafe Yes Yes Yes Yes Yes Yes Yes Yes Yes Ye
configuration / programming / header Programming language — LAD — FBD — STL — SCL — GRAPH Know-how protection • User program protection/password protection • Copy protection • Block protection Access protection • Password for display • Protection level: Write protection • Protection level: Read/write protection • Protection level: Complete protection programming / cycle time monitoring / header • lower limit • upper limit	Ves; incl. failsafe Yes; incl. failsafe Yes Yes Yes Yes Yes Yes Yes Yes Yes Ye
configuration / programming / header Programming language — LAD — FBD — STL — SCL — GRAPH Know-how protection • User program protection/password protection • Copy protection • Block protection Access protection • Password for display • Protection level: Write protection • Protection level: Write protection • Protection level: Complete protection programming / cycle time monitoring / header • lower limit	display is switched off Yes; incl. failsafe Yes; incl. failsafe Yes Yes Yes Yes Yes Yes Yes Yes Yes Adjustable minimum cycle time

Depth	129 mm
Weights	
Weight, approx.	845 g

Pobrano z: https://sterowniki-plc.net/sterownik-simatic-s7-1500f-24v-dc-siemens-6es7516-3fn00-0ab0